



Chad Lipscomb, PE, CPESC
Director, Technical Services
Western Excelsior Corporation
PO Box 270308
Fort Collins, CO 80527-0308
970-631-8366 office
chad@westernexcelsior.com

"Blanketing Nature With Nature"

Effective: 2/10/10

RE: Certificate of Conformance: *Excel SR-1*TM

To Whom it May Concern:

This letter is to certify that Western Excelsior manufactures the Rolled Erosion Control Product (RECP) marketed as EXCEL SR-1. Each blanket is subjected to Western Excelsior's Quality Assurance Program and is manufactured to the specifications listed in document number WE_EXCEL_SR1_SPEC. Further, Western Excelsior utilizes industry standardized test procedures to develop performance references for Excel SR-1. Document number WE_EXCEL_SR1_PERF presents the industry standardized testing and results. Installation instructions are provided in document numbers WE_EXCEL_SR1_SII and WE_EXCEL_SR1_CII for hill slope and channel installations, respectively. A copy of document number WE_EXCEL_SR1_SPEC is attached; all other documentation may be obtained by calling Western Excelsior Technical Services at 1-800-967-4009, at www.westernexcelsior.com or by email at wexcotech@westernexcelsior.com.

Regards,

A handwritten signature in black ink, appearing to read "Chad M. Lipscomb".

Chad M. Lipscomb, PE, CPESC
Director, Technical Services
Western Excelsior Corporation



Material Properties and Dimensions



Description

Western Excelsior manufactures a full line of Rolled Erosion Control Products (RECPs). Excel SR-1 temporary Erosion Control Blanket is composed of a 100% certified weed free agricultural straw matrix mechanically (stitch) bonded on two inch centers to a single synthetic, photodegradable net. The net is secured to the top of the RECP to restrain the straw matrix once installed. Excel SR-1 blanket is intended for use in channels or on slopes requiring erosion protection for a period up to twelve months. Actual field longevity is dependent on soil and climatic conditions.

Specifications

Each roll of EXCEL SR-1 is manufactured under Western Excelsior's Quality Assurance Program to ensure a continuous distribution of fibers and consistent thickness. Verified values are provided in Table 1 and product characteristics are provided in Tables 2 and 3. Values provided in Tables 1, 2 and 3 represent expected values at the time of manufacture. Installation instructions and performance data are available from Western Excelsior's Technical Support Division.

Tested Property	Test Method	Value	Units
Tensile Strength	ASTM D6818	4.8 (MD), 4.8 (TD)	lb/in
Elongation	ASTM D6818	15 (MD), 20 (TD)	%
Mass per Unit Area	ASTM D6475	8.0	oz/yd ²
Thickness	ASTM D6525	7.0	mm
Light Penetration	ASTM D6567	22	% open
Water Absorption	ASTM D1117	450	%

Top Net	Synthetic Photo-degradable
Bottom Net	N/A
Top Net Opening	0.50" x 0.54" (Nominal)
Bottom Net Opening	N/A

Style	Narrow	Wide
Roll Width	7.5 ft	15.0 ft
Roll Length	120 ft	120 ft
Coverage	100 yd ²	200 yd ²
Roll Weight	55 lbs	110 lbs

Document # WE_EXCEL_SR1_SPEC. This document has been developed to provide the characteristic properties of the product described. For questions, to request performance data or installation recommendations, contact Western Excelsior at 800-967-4009 or wexcotech@westernexcelsior.com. Updated 02/10.



Product Evaluation Data and Test Results



Test Methods

A variety of test methods are utilized to determine performance and conformance values for Rolled Erosion Control Products (RECPs). Information within this document is presented to provide conformance values and recommended design values. Test results obtained for the Excel SR-1 Temporary Erosion Control Blanket (ECB) and general design values are presented in Tables 1-4. For specific information detailing testing protocols, results and application of design values, refer to document number WE_EXCEL_PERF_GEN.

Test Results

Table 1 - Bench Scale Testing (NTPEP)

Test Method	Test Condition	Results	Units
ECTC Test Method 2 - Rainfall/Rainsplash Resistance	2 in. per hour	9.12	Soil Loss Ratio
	4 in. per hour	10.16	
	6 in. per hour	11.32	
ECTC Test Method 3 - Shear Resistance	1.67	0.5	Soil Loss (in.)
ECTC Test Method 4 - Germination	Top Soil, Fescue, 21 day incubation	424	% Improvement

Table 2 - Texas Transportation Institute (TTI)

Class	Test Condition	Result
A	< 3H : 1V Clay Slope Testing	Approved
B	< 3H : 1V Sand Slope Testing	N/A
C	> 3H : 1V Clay Slope Testing	Approved
D	> 3H : 1V Sand Slope Testing	N/A
E	2.0 lb/ft ² Partially Vegetated Channel Testing	N/A
F	4.0 lb/ft ² Partially Vegetated Channel Testing	N/A
G	6.0 lb/ft ² Partially Vegetated Channel Testing	N/A
H	8.0 lb/ft ² Partially Vegetated Channel Testing	N/A
I	10.0 lb/ft ² Partially Vegetated Channel Testing	N/A
J	12.0 lb/ft ² Partially Vegetated Channel Testing	N/A

Document # WE_EXCEL_SR1_PERF. This document has been developed to provide information regarding the bench scale and/or performance testing conducted on the Excel SR-1 ECB. For questions or installation recommendations, contact Western Excelsior Technical Services Division at 800-967-4009 or wexcotech@westernexcelsior.com. Updated 02/10.

Recommended Design Values

Table 3 - Unvegetated Design Values

Maximum Permissible Velocity*	Soil Loss
5.0 ft/s	0.5 inches
Maximum Permissible Shear Stress*	Soil Loss
1.6 lb/ft ²	0.5 inches
Resistance to Flow*	
HEC 15 Shear Relationship	Manning's n
0.4 lb/ft ² (Tau _{lower})	0.040
0.8 lb/ft ² (Tau _{mid})	0.031
1.6 lb/ft ² (Tau _{upper})	0.030
RUSLE Cover Factor*	Slope Gradient*
0.05	3 H : 1V

Table 4 - Vegetated Design Values

Maximum Permissible Shear Stress (lb/ft ²)	N/A
Maximum Permissible Velocity (ft/s)	N/A
C _{Fveg} /C _{FTRM} (Test Conditions)	N/A

*Recommended Design Values are based on results of standardized industry full-scale testing and may not be applicable for all field conditions. Values provided herein are intended for use with the state of the practice design procedures. For most accurate computation of field performance, consult Excel Erosion Design (EED) at www.westernexcelsior.com.



Slope Installation

Instructions EXCEL SR-1™

* Drawings Not to Scale

Step 1 - Site Preparation

Prepare site to design profile and grade. Remove debris, rocks, clods, etc.. Ground surface should be smooth prior to installation to ensure blanket remains in contact with slope.

Step 2 - Seeding

Seeding of site should be conducted to design requirements or to follow local or state seeding requirements as necessary.

Step 3 - Staple Selection

At a minimum, 6 in. long by 1 in. crown, 11 gauge staples are to be used to secure the blanket to the ground surface. Installation in rocky, sandy or other loose soil may require longer staples.

Step 4 - Excavate Anchor Trench and Secure Blanket

Excavate a trench along the top of the slope to secure the upstream end of the blanket. The trench should run along the length of the installation, be 6 in. wide and 6 in. deep. Staple blanket along bottom of trench, fill with compacted soil, overlap blanket towards toe of slope and secure with row of staples (shown in Figures A, E and F).

Step 5 - Secure Body of Blanket

Roll blanket down slope from anchor trench. Staple body of blanket following the pattern shown in Figure D. Leave end of blanket unstapled to allow for overlap shown in Figure B. Place downstream blanket underneath upstream blanket to form shingle pattern. Staple seam as shown in Figure E. Secure downstream blanket with stapling pattern shown in Figure D. Stapling pattern shown in Figure D reflects minimum staples to be used. More staples may be required to ensure blanket is sufficiently secured to resist mowers and foot traffic and to ensure blanket is in contact with soil surface over the entire area of blanket. Further, critical points require additional staples. Critical points are identified in Figure G.

Step 6 - Continue Along Slope - Complete Installation

Overlap adjacent blankets as shown in Figure C and repeat Step 5. Secure toe of slope using stapling pattern shown in Figure E. Secure edges of installation by stapling at 1.5' intervals along the terminal edge.

Figure A

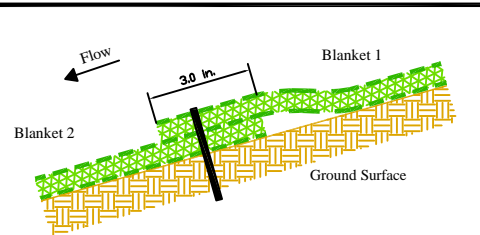


Figure B - Profile View

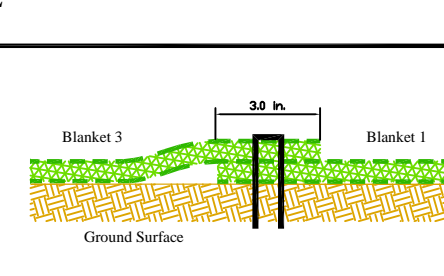


Figure C - Cross Section View

Product Application/Equivalency Specifications

Excel SR-1 is produced by Western Excelsior and consists of a temporary Rolled Erosion Control Product (RECP) comprised of a 100% certified weed free agricultural straw matrix mechanically (stitch) bound to a single, photodegradable synthetic net (top). The expected longevity of Excel SR-1 is approximately 12 months (actual longevity dependent on field and climatic conditions). Excel SR-1 is manufactured to include physical properties sufficient to provide the intended longevity and performance. Product specifications may be found on document WE_EXCEL_SR1_SPEC and performance information may be found on document WE_EXCEL_SR1_PERF. All documents are available from Western Excelsior Technical Support or www.westernexcelsior.com. Additional to above, equivalent products to Excel SR-1 must meet identical criteria as Excel SR-1 as follows:

1. Consist of debris free and 100% certified weed free agricultural straw bound to a single, synthetic, photodegradable net.
2. Sufficient tensile strength, thickness and coverage to maintain integrity during installation and ensure material performance.
3. Listing within AASHTO NTPEP database.
4. Meet ECTC specification for category 2C products.

Figure E

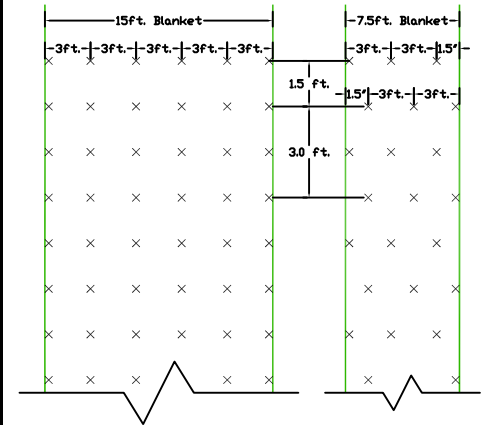
Figure C

Figure F

Figure B/
Figure E

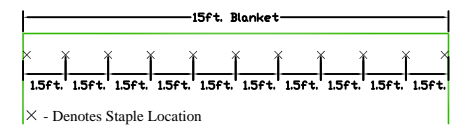
Figure D

Figure E



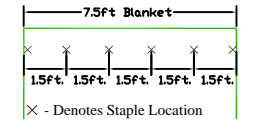
× - Denotes Staple Location

Figure D - Plan View



× - Denotes Staple Location

Figure E -
Plan View



× - Denotes Staple Location

Figure E -
Plan View

Figure E

Figure F - Profile View

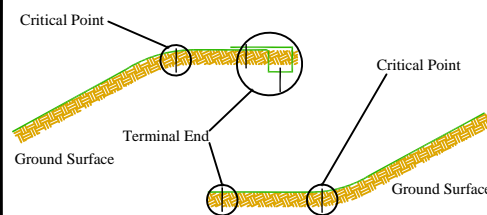


Figure G - Critical Point Securing



Channel Installation Instructions EXCEL SR-1™

Step 1 - Site Preparation

Prepare site to design profile and grade. Remove debris, rocks, clods, etc.. Ground surface should be smooth prior to installation to ensure blanket remains in contact with slope.

Step 2 - Seeding

Seeding of site should be conducted to design requirements or to follow local or state seeding requirements as necessary.

Step 3 - Staple Selection

At a minimum, 6 in. long by 1 in. crown, 11 gauge staples are to be used to secure the blanket to the ground surface. Installation in rocky, sandy or other loose soil may require longer staples.

Step 4 - Excavate Anchor Trench and Secure Blanket

Excavate a trench along the top of the channel side slopes and the upstream terminal end of the channel to secure the edges of the blanket. The trench should run along the length and width of the installation, be 6 in. wide and 6 in. deep. Staple blanket along bottom of trench, fill with compacted soil, overlap blanket towards toe of slope and secure with row of staples (shown in Figures A, E and F).

Step 5 - Secure Body of Blanket

Roll blanket down slope from anchor trench. Staple body of blanket following the pattern shown in Figure D. Leave end of blanket unstapled to allow for overlap shown in Figure B. Place downstream blanket underneath upstream blanket to form shingle pattern. Staple seam as shown in Figure E. Secure downstream blanket with stapling pattern shown in Figure D. Stapling pattern shown in Figure D reflects minimum staples to be used. More staples may be required to ensure blanket is sufficiently secured to resist mowers and foot traffic and to ensure blanket is in contact with soil surface over the entire area of blanket. Further, critical points require additional staples. Critical points are identified in Figure G.

Step 6 - Continue Along Slope - Complete Installation

Overlap adjacent blankets as shown in Figure C and repeat Step 5. Secure toe of slope using stapling pattern shown in Figure E. Secure edges of installation by stapling at 1.5' intervals along the terminal edge.

* Drawings Not to Scale

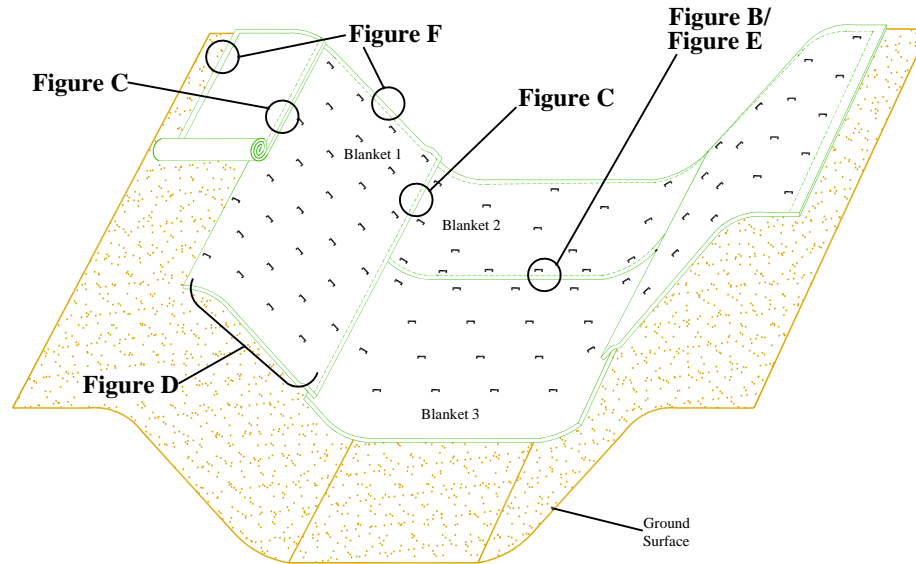


Figure A

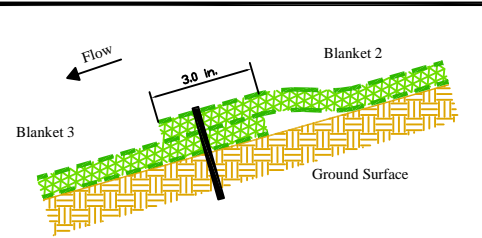


Figure B - Profile View

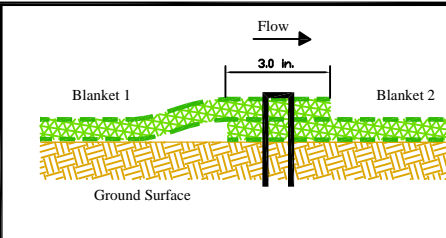
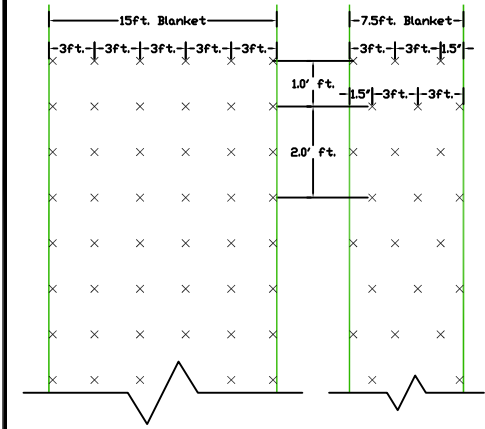


Figure C - Cross Section View

Product Application/Equivalency Specifications

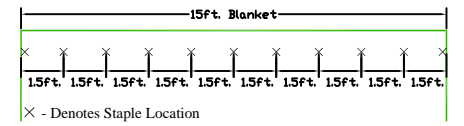
Excel SR-1 is produced by Western Excelsior and consists of a temporary Rolled Erosion Control Product (RECP) comprised of a 100% certified weed free agricultural straw matrix mechanically (stitch) bound to a single, photodegradable synthetic net (top). The expected longevity of Excel SR-1 is approximately 12 months (actual longevity dependent on field and climatic conditions). Excel SR-1 is manufactured to include physical properties sufficient to provide the intended longevity and performance. Product specifications may be found on document WE_EXCEL_SR1_SPEC and performance information may be found on document WE_EXCEL_SR1_PERF. All documents are available from Western Excelsior Technical Support or www.westernexcelsior.com. Additional to above, equivalent products to Excel SR-1 must meet identical criteria as Excel SR-1 as follows:

1. Consist of debris free and 100% certified weed free agricultural straw bound to a single, synthetic, photodegradable net.
2. Sufficient tensile strength, thickness and coverage to maintain integrity during installation and ensure material performance.
3. Listing within AASHTO NTPEP database.
4. Meet ECTC specification for category 2C products.



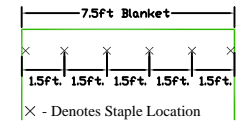
× - Denotes Staple Location

Figure D - Plan View



× - Denotes Staple Location

Figure E - Plan View



× - Denotes Staple Location

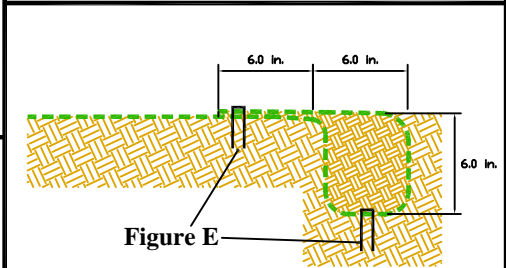


Figure E

Figure F - Profile View

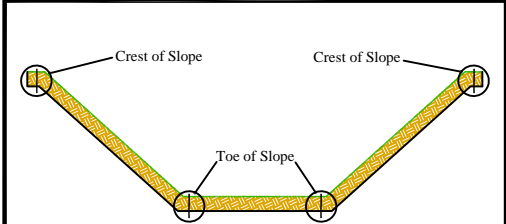


Figure G - Critical Point Securing



Instalación en Pendiente

Instrucciones EXCEL SR-1

Paso 1 - Preparación del Lugar

Prepare el lugar según el perfil del diseño y de la pendiente. Remueva el escombros, piedras, y terrones, etc. La superficie de la tierra debe estar lisa antes de la instalación para asegurar que el cojín permanezca en contacto con la pendiente.

Paso 2 - Semilla

El sembrado de la semilla en el lugar se debe hacer de acuerdo a los requisitos del diseño o a los requisitos locales y estatales, según sea necesario.

Paso 3 - Selección de Grapas

Lo mínimo que se debe usar son grapas de calibre 11, de 6 in. de largo y 1 in. de corona para sujetar el cojín a la superficie de la tierra. La instalación en tierra rocosa, arenosa o suelta puede requerir grapas más largas.

Paso 4 - Excave Zanja para Anclaje y Sujete el Cojín

Excave una zanja a lo largo de la parte superior de las pendiente para sujetar la punta de arriba del cojín. La zanja debe correr a lo largo de la instalación, tener 6 in. de ancho y 6 in. de profundidad. Engrape el cojín a lo largo del fondo de la zanja; llénela con tierra compactada, empalme el cojín hacia la parte inferior de la pendiente y sujételo con una hilera de grapas (Vea las Figuras A, E y F).

Paso 5 - Sujete el Cuerpo del Cojín

Desenrolle el cojín hacia abajo desde la zanja de anclaje. Engrape el cuerpo del cojín siguiendo el patrón que se muestra en la Figura D. Deje la punta del cojín sin engrapar para que lo pueda empalmar como se muestra en la Figura B. Coloque el cojín que baja por debajo del de arriba para formar un patrón como de tejas. Engrape las uniones como se muestra en la figura E. Sujete el cojín de bajada con el patrón de engrapado que se muestra en la Figura D. El patrón de engrapado de la Figura D refleja el mínimo de grapas que se debe usar. Se pueden requerir más grapas para asegurar que el cojín quede sujetado suficientemente para resistir podadoras y tráfico a pie y para asegurar que el cojín permanezca en contacto con la superficie de la tierra en toda el área. Además, los puntos críticos requieren grapas adicionales. Los puntos críticos están identificados en la Figura G.

Paso 6 - Continúe a lo largo de la Pendiente - Termine la Instalación

Empalme los cojines adyacentes como se muestra en la Figura C y repita el Paso 5. Sujete la parte inferior de la pendiente usando el patrón de grapas que se muestra en la Figura E. Sujete las orillas de la instalación engrapando a intervalos de 1.5' a lo largo de la orilla.

* El Dibujo No Está a Escala Se.

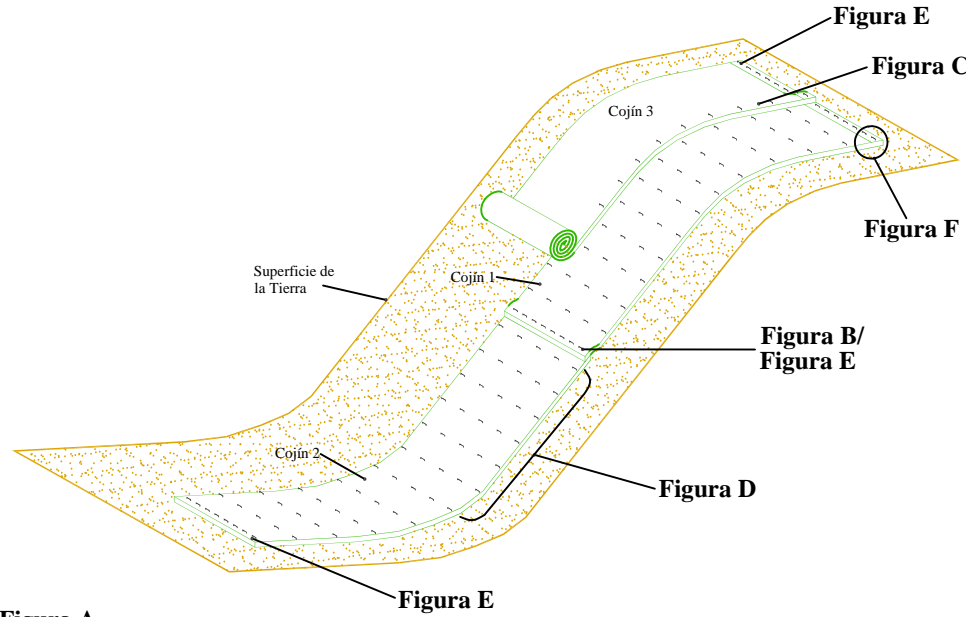


Figura A

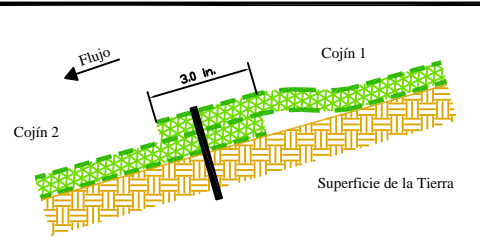


Figura B - Vista de Perfil

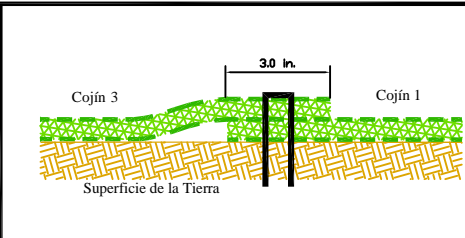


Figura C - Corte de Vista Transversal

Aplicación del Producto/Especificaciones de Equivalencia

Excel SR-1 es producido por Western Excelsior y consiste de un Producto en Rollo para Control temporal de la Erosión (PCER), formado de una matriz de paja de agricultura certificada 100% libre de hierbas, unida mecánicamente (cosida) a una sola red sintética fotodegradable (parte superior). La vida útil del EXCEL SR-1 es aproximadamente 12 meses. (La vida útil real depende del campo y de las condiciones climáticas). El Excel SR-1 se fabrica para incluir propiedades físicas suficientes para proporcionar la vida útil y rendimiento esperado. Las especificaciones del producto se encuentran en el documento WE_EXCEL_SR1_SPEC y la información de rendimiento se puede encontrar en el documento WE_EXCEL_SR1_PERF. Todos los documentos están disponibles en Western Excelsior Technical Support (Soporte Técnico de Western Excelsior) o en www.westernexcelsior.com. Además de lo anterior, los productos equivalentes a Excel SR-1 deben cumplir con los siguientes criterios idénticos a Excel SR-1:

1. Consistente en paja de agricultura certificada 100% libre de hierbas unida con una sola red sintética fotodegradable.
2. Suficiente fuerza de tensión, grosor y cobertura para mantener su integridad durante la instalación y asegurar el rendimiento del material.
3. Incluido en la base de datos AASHTO NTPEP.
4. Cumplir especificación ECTC para productos de categoría 2C.

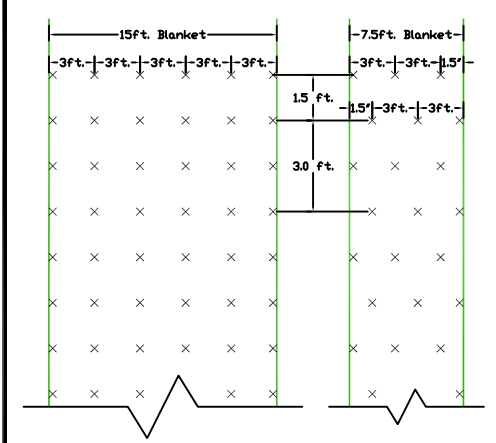


Figura D - Vista del Plano

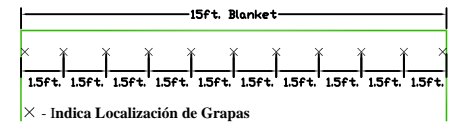


Figura E - Vista del Plano

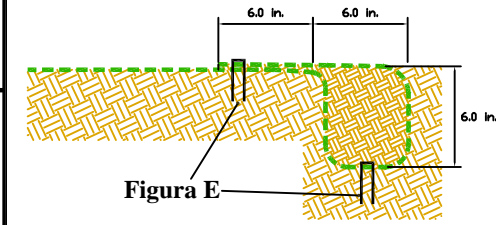
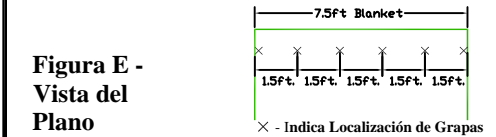


Figura F - Vista de Perfil

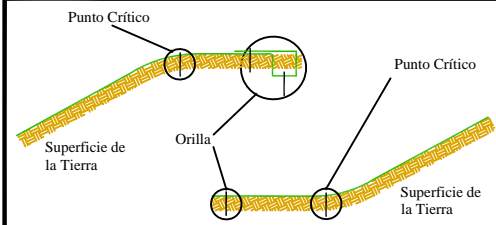


Figura G - Sujeción de Puntos Críticos



Instalación en Canal

Instrucciones EXCEL SR-1™

Paso 1 - Preparación del Lugar

Prepare el lugar según el perfil del diseño y de la pendiente. Remueva el escombros, piedras, y terrones, etc. La superficie de la tierra debe estar lisa antes de la instalación para asegurar que el cojín permanezca en contacto con la pendiente.

Paso 2 - Semilla

El sembrado de la semilla en el lugar se debe hacer de acuerdo a los requisitos del diseño o a los requisitos locales y estatales, según sea necesario.

Paso 3 - Selección de Grapas

Lo mínimo que se debe usar son grapas de calibre 11, de 6 in. de largo y 1 in. de corona para sujetar el cojín a la superficie de la tierra. La instalación en tierra rocosa, arenosa o suelta puede requerir grapas más largas.

Paso 4 - Excave Zanja para Anclaje y Sujete el Cojín

Excave una zanja a lo largo de la parte superior de las pendientes de los lados del canal y la orilla de arriba del canal para sujetar las orillas del cojín. La zanja debe correr a lo largo y ancho de la instalación, tener 6 in. de ancho y 6 in. de profundidad. Engrape el cojín a lo largo del fondo de la zanja; llénela con tierra compactada, empalme el cojín hacia la parte inferior de la pendiente y sujételo con una hilera de grapas (Vea las Figuras A, E y F).

Paso 5 - Sujete el Cuerpo del Cojín

Desenrolle el cojín hacia abajo desde la zanja de anclaje. Engrape el cuerpo del cojín siguiendo el patrón que se muestra en la Figura D. Deje la punta del cojín sin engrapar para que lo pueda empalmar como se muestra en la Figura B. Coloque el cojín que baja por debajo del de arriba para formar un patrón como de tejas. Engrape las uniones como se muestra en la figura E. Sujete el cojín de bajada con el patrón de engrapado que se muestra en la Figura D. El patrón de engrapado de la Figura D refleja el mínimo de grapas que se debe usar. Se pueden requerir más grapas para asegurar que el cojín quede sujetado suficientemente para resistir podadoras y tráfico a pie y para asegurar que el cojín permanezca en contacto con la superficie de la tierra en toda el área. Además, los puntos críticos requieren grapas adicionales. Los puntos críticos están identificados en la Figura G.

Paso 6 - Continúe a lo largo de la Pendiente - Termine la Instalación

Empalme los cojines adyacentes como se muestra en la Figura C y repita el Paso 5. Sujete la parte inferior de la pendiente usando el patrón de grapas que se muestra en la Figura E. Sujete las orillas de la instalación engrapando a intervalos de 1.5' a lo largo de la orilla.

* El Dibujo No Está a Escala Se.

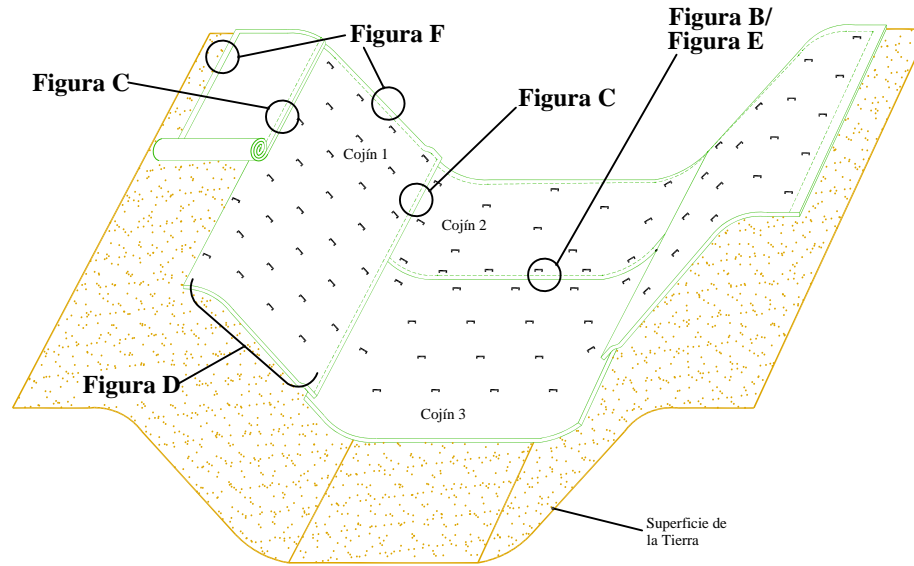


Figura A

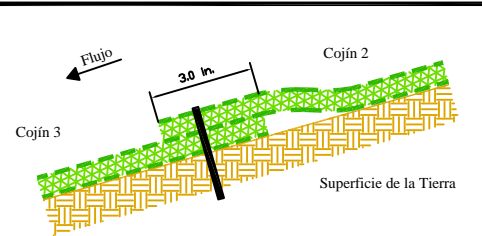


Figura B - Vista de Perfil

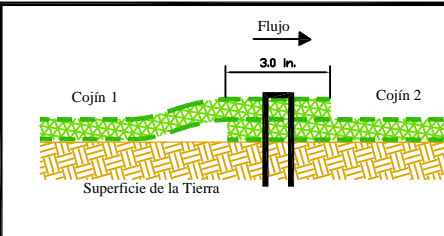


Figura C - Corte de Vista Transversal

Aplicación del Producto/Especificaciones de Equivalencia

Excel SR-1 es producido por Western Excelsior y consiste de un Producto en Rollo para Control temporal de la Erosión (PCER), formado de una matriz de paja de agricultura certificada 100% libre de hierbas, unida mecánicamente (cosida) a una sola red sintética fotodegradable (parte superior). La vida útil del EXCEL SR-1 es aproximadamente 12 meses. (La vida útil real depende del campo y de las condiciones climáticas). El Excel SR-1 se fabrica para incluir propiedades físicas suficientes para proporcionar la vida útil y rendimiento esperado. Las especificaciones del producto se encuentran en el documento WE_EXCEL_SR1_SPEC y la información de rendimiento se puede encontrar en el documento WE_EXCEL_SR1_PERF. Todos los documentos están disponibles en Western Excelsior Technical Support (Soporte Técnico de Western Excelsior) o en www.westernexcelsior.com. Además de lo anterior, los productos equivalentes a Excel SR-1 deben cumplir con los siguientes criterios idénticos a Excel SR-1:

1. Consistente en paja de agricultura certificada 100% libre de hierbas unida con una sola red sintética fotodegradable.
2. Suficiente fuerza de tensión, grosor y cobertura para mantener su integridad durante la instalación y asegurar el rendimiento del material.
3. Incluido en la base de datos AASHTO NTPEP.
4. Cumplir especificación ECTC para productos de categoría 2C.

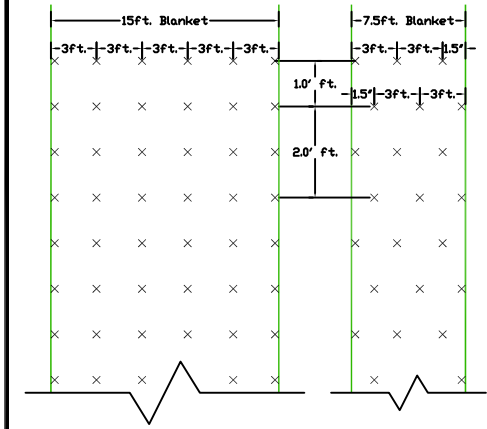


Figura D - Vista del Plano

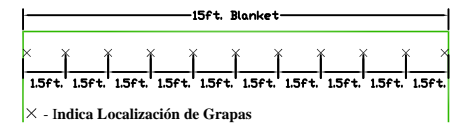


Figura E - Vista del Plano

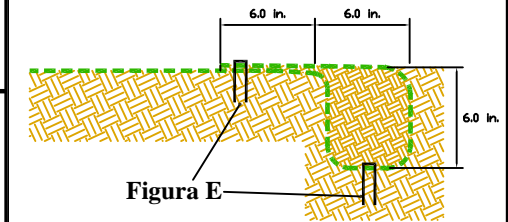
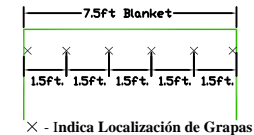


Figura F - Vista de Perfil

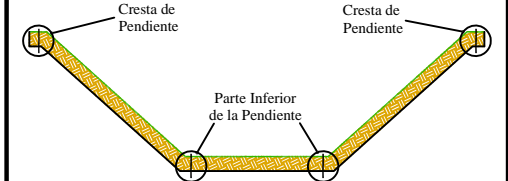


Figura G - Sujeción de Puntos Críticos